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D2563

Job Sheet 184800



3 - ONE SCRAPPED

Part No: D2563

Job Qty: 1 ea

Part Name: Step Weldment Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/17/18

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 11/16/18

Description:

Type: Stock

Note: DWG REV C IPP Rev:G 02.07.31 Re-format Location RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	11/16/18	11/16/18	0.00	0.00	Start Up Large Fab-2		
100	Large Fab	4 pcs	11/16/18	11/16/18	0.00	5.88	Large Fab 2		SL4
110	QC	4 pcs	11/16/18	11/16/18	0.00	0.00	QC9		SL4
120	QC	4 pcs	11/16/18	11/16/18	0.00	0.00	QC5		DO
130	HandFinish	4 pcs	11/16/18	11/16/18	0.00	1.07	HandFinish1		DR 18/11/14
140	QC	4 pcs	11/16/18	11/16/18	0.00	0.00	QC7		38
150	Large Fab	4 pcs	11/16/18	11/16/18	0.00	5.88	Large Fab 2		2 DAS 8-88
160	QC	4 pcs	11/16/18	11/16/18	0.00	0.00	QC10		38 DAS
170	QC	4 pcs	11/16/18	11/16/18	0.00	0.00	QC5		9-89 38
175	HandFinish	4 pcs	11/16/18	11/16/18	0.00	1.07	HandFinish2		DR 18/11/16
180	Powdercoat	4 pcs	11/16/18	11/16/18	0.00	0.67	Powdercoat1		3 FEB 18-11-16
190	HandFinish	4 pcs	11/16/18	11/16/18	0.00	1.07	HandFinish3		3 FEB 18-11-16
200	QC	4 pcs	11/16/18	11/16/18	0.00	0.00	QC3		NOV 19 2018 68
210	Packaging	4 pcs	11/16/18	11/16/18	0.00	0.00	Packaging3		NOV 22 2018 9-89
220	QC21-SA	4 Ea	11/16/18	11/16/18	0.00	0.00	QC21		NOV 22 2018 9-89

Part Op 100 - 1-Cut D2244 to 89.70" at 34 deg as per dwg D2563 2-Deburr ends 3-Weld (1 END CAP, LUG PLATES & Descriptions: MOUNTING ANGLE) as per dwg D2563 using DT 8343 4- Grind

150 - 1-Inspect for foreign object per QSI 024 2-Weld Remaining End cap as per Dwg D2563 using DT 8343 3-Grind

175 - Touch up Alodine as per QSI005

180 - Touch up Alodine then Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3 START TIME: 11:25

TEMP: 320° FINISH: 11:55

Wing work M138963.

Job BOM

Part / Item	Component Name	Quantity	Operation
D2244-116	Step Extrusion	4 Ea (1 ea)	90-Start up Operation
D2561	Lug	8 Ea (2 ea)	90-Start up Operation
D2564	Mounting Angle	8 Ea (2 ea)	90-Start up Operation
D2673-34	End Plate	4 Ea (1 ea)	90-Start up Operation
D2673-34	End Plate	4 Ea (1 ea)	150-Large Fab

Container

5077405
5064940
5063804
5063804 x4

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2244-116	4	26	0
	D2561	8	8	0

6343

	D2564	8	6	0
	D2673-34	4	39	0
150-Large Fab	D2673-34	4	39	0

Part Specifications

Specifications could not be found.